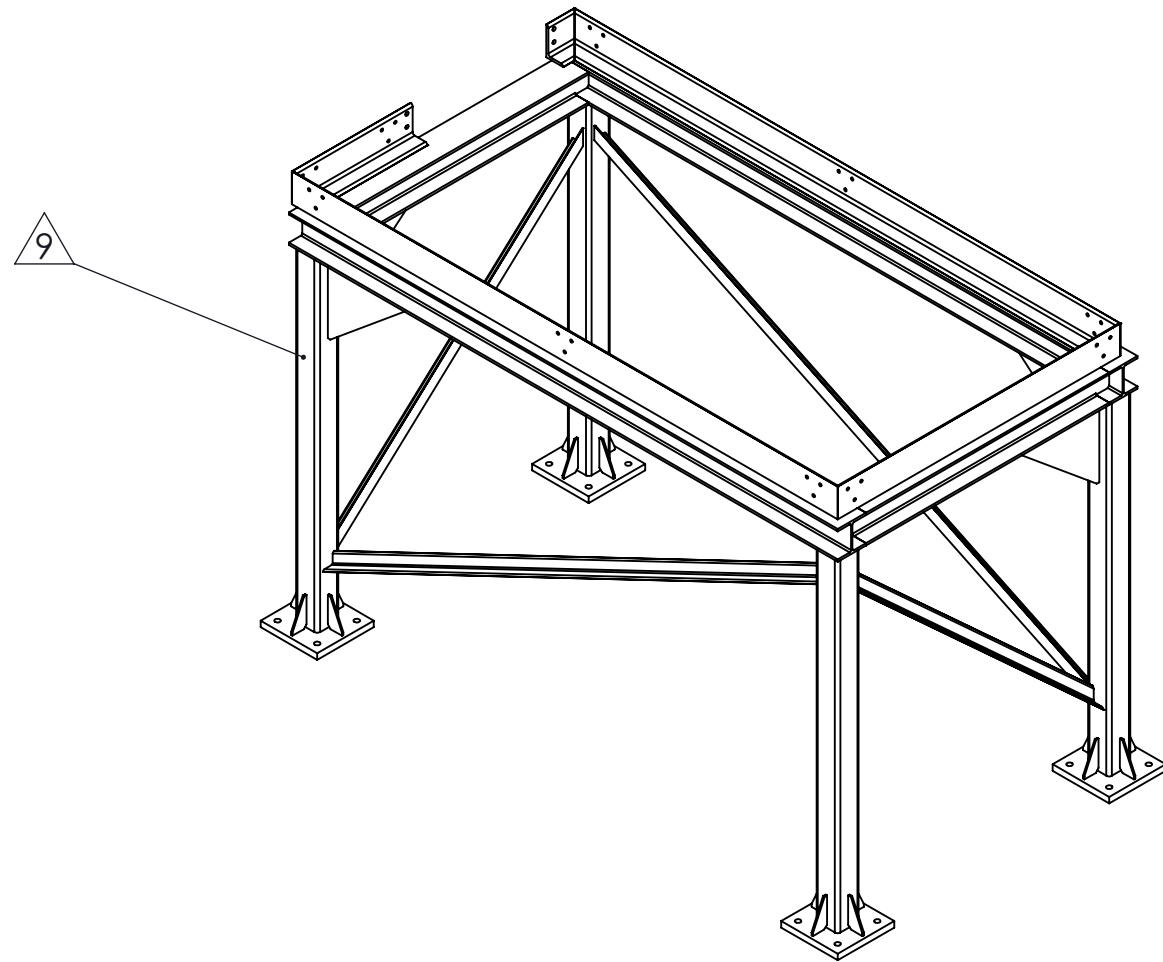




1. WELD PER AWS D1.1
2. HOT-DIP GALVANIZE PER ASTM A123.
 1. PREPARE GALVANIZED SURFACES FOR PAINTING.
3. APPLY EPOXY PRIMER, 4-6 MILS DFT.
4. APPLY POLYURETHANE TOPCOAT, 2-3 MILS DFT.
5. INSPECT WELDS PER ASTM E165, LIQUID PENETRANT INSPECTION (PT)
6. GALVANIZE PER ASTM A123 PRIOR TO PAINT
7. ALL I BEAM IS ASTM A992 STEEL
8. ALL TUBE IS ASTM A500 GR B STEEL
9. ALL PLATE/BAR IS ASTM A572 GR 50 STEEL
10. ALL ANGLE IS ASTM A36 STEEL
11. AFTER WELDING, STRESS RELIEVE PER AWS D1.1 5.8
12. MARK PER AS478 32 WHERE SHOWN:
 1. "S101 REV A"

4	12	PL 3/8" x 1'-8 5/8"	10 1/8"
16	11	PL 1/4" x 5"	2 1/2"
2	10	W5x16	3'-11 3/4"
1	9	L5x3x0.375	4'-2"
2	8	W5x16	8'-1"
1	7	L5x3x0.375	5"
4	6	PL 1" x 10"	10"
2	5	L5x3x0.375	8'- 1/2"
1	4	L5x3x0.375	1'-9"
2	3	L2X2X.25	8'-2 1/2"
4	2	TS4x4x0.25	4'-9 1/2"
2	1	L2X2X.25	5'-1 1/2"
QTY	ITEM	DESCRIPTION	LENGTH



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FICTIONAL FABRICATION SOLUTIONS

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1234 Fake Way
BOM Island, New BOM 12345
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www.bomfab.com

DRAWN:	B. TABULATOR	DATE:	05/23/2025
CHECKED:	A. MATERIAL	DATE:	05/23/2025
APPROVED:	NO. ENGINEER	DATE:	05/23/2025

[illegible]

DWG. NO.:

S101

DRAWING TITLE:

CATWALK WELDMENT

REVISION:

A

UNLESS OTHERWISE SPECIFIED:

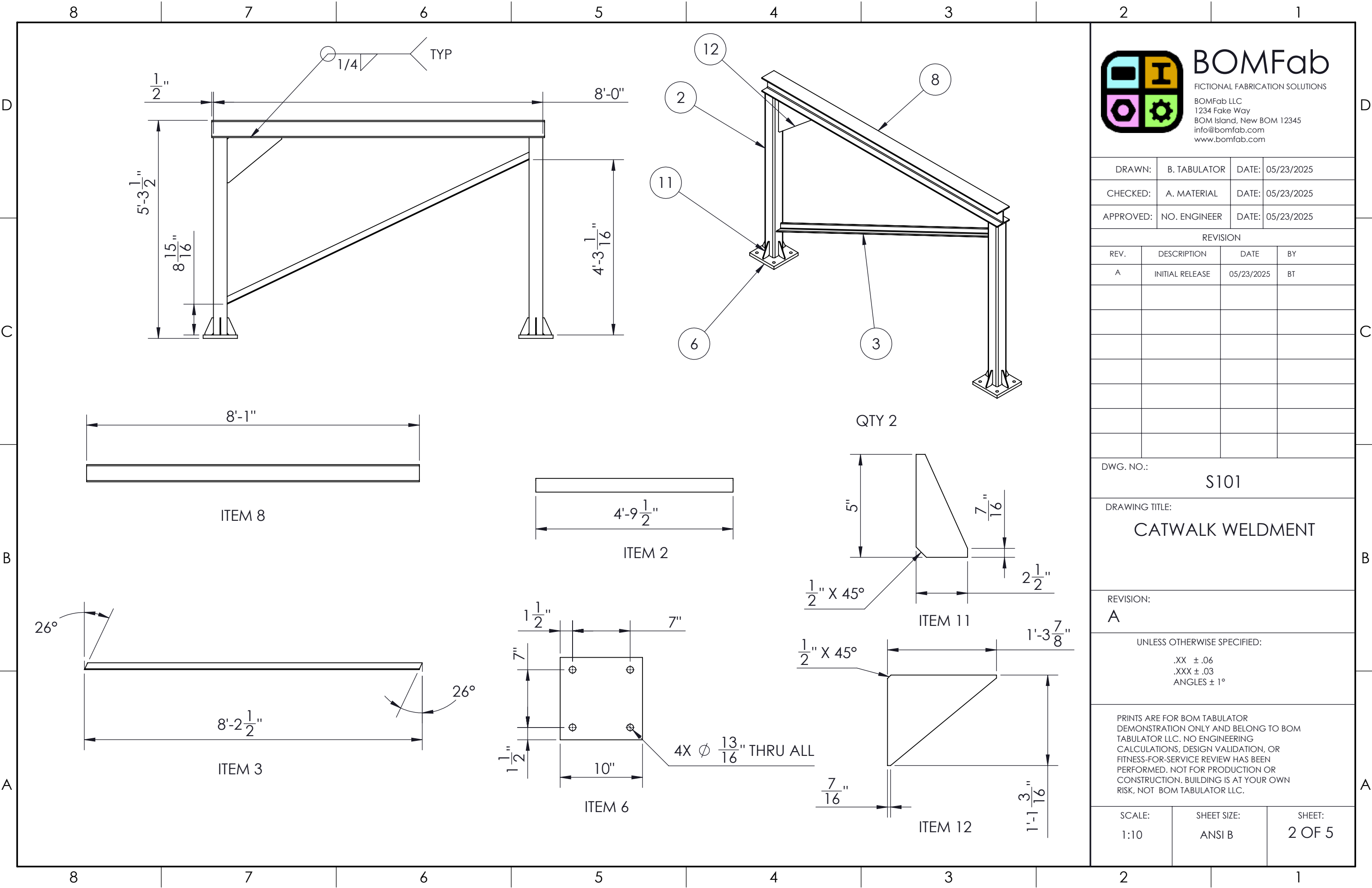
XX + 06

$$.XXX \pm .03$$

ANGLES $\pm 1^\circ$

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SCALE: 1:10	SHEET SIZE: ANSI B	SHEET: 1 OF 5
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REVISION			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	05/23/2025	BT

DWG. NO.: S101

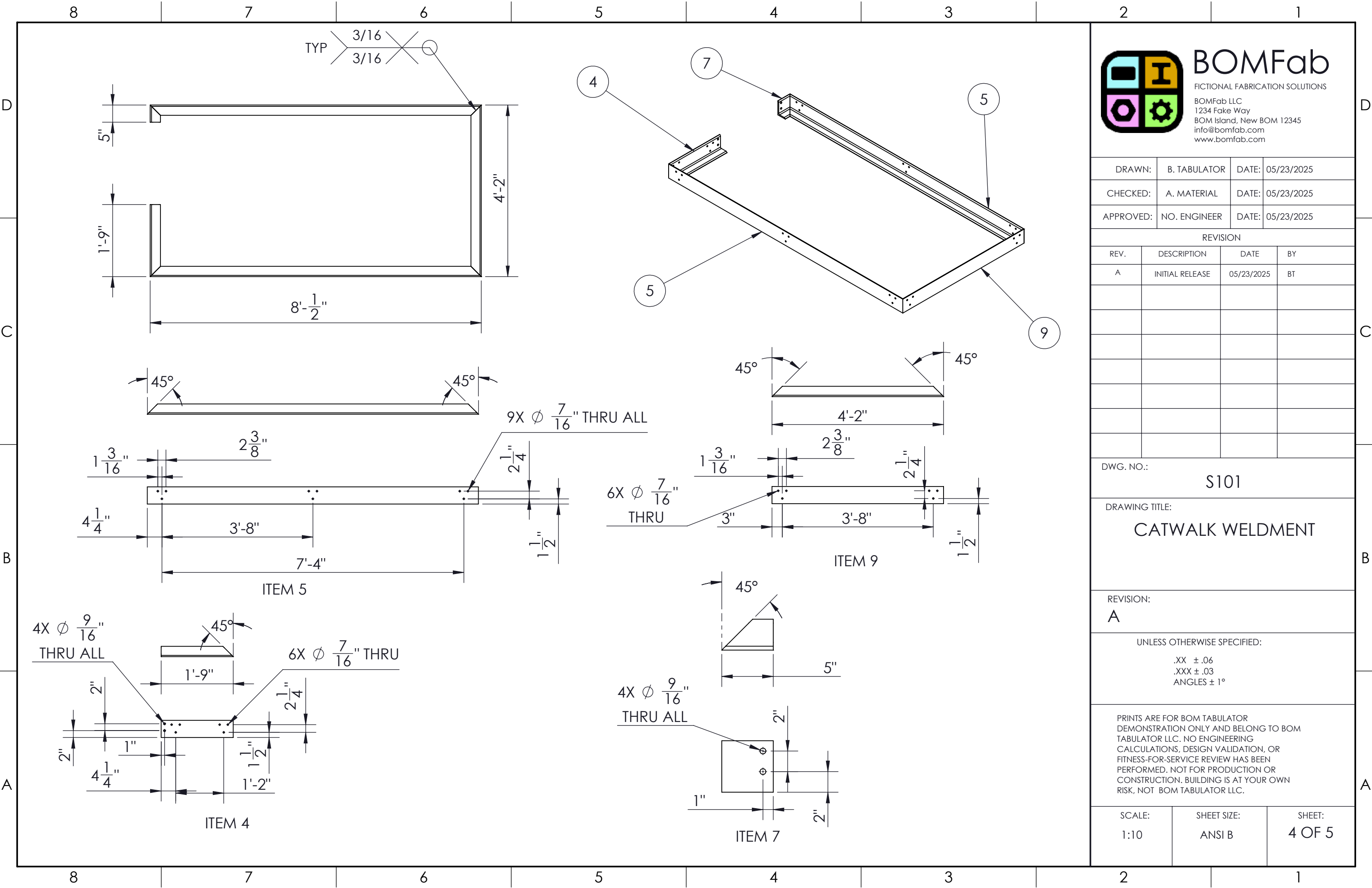
DRAWING TITLE:
CATWALK WELDMENT

REVISION:
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UNLESS OTHERWISE SPECIFIED:
.XX ± .06
.XXX ± .03
ANGLES ± 1°

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APPROVED:	NO. ENGINEER	DATE:	05/23/2025

REVISION			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	05/23/2025	BT

DWG. NO.: S101

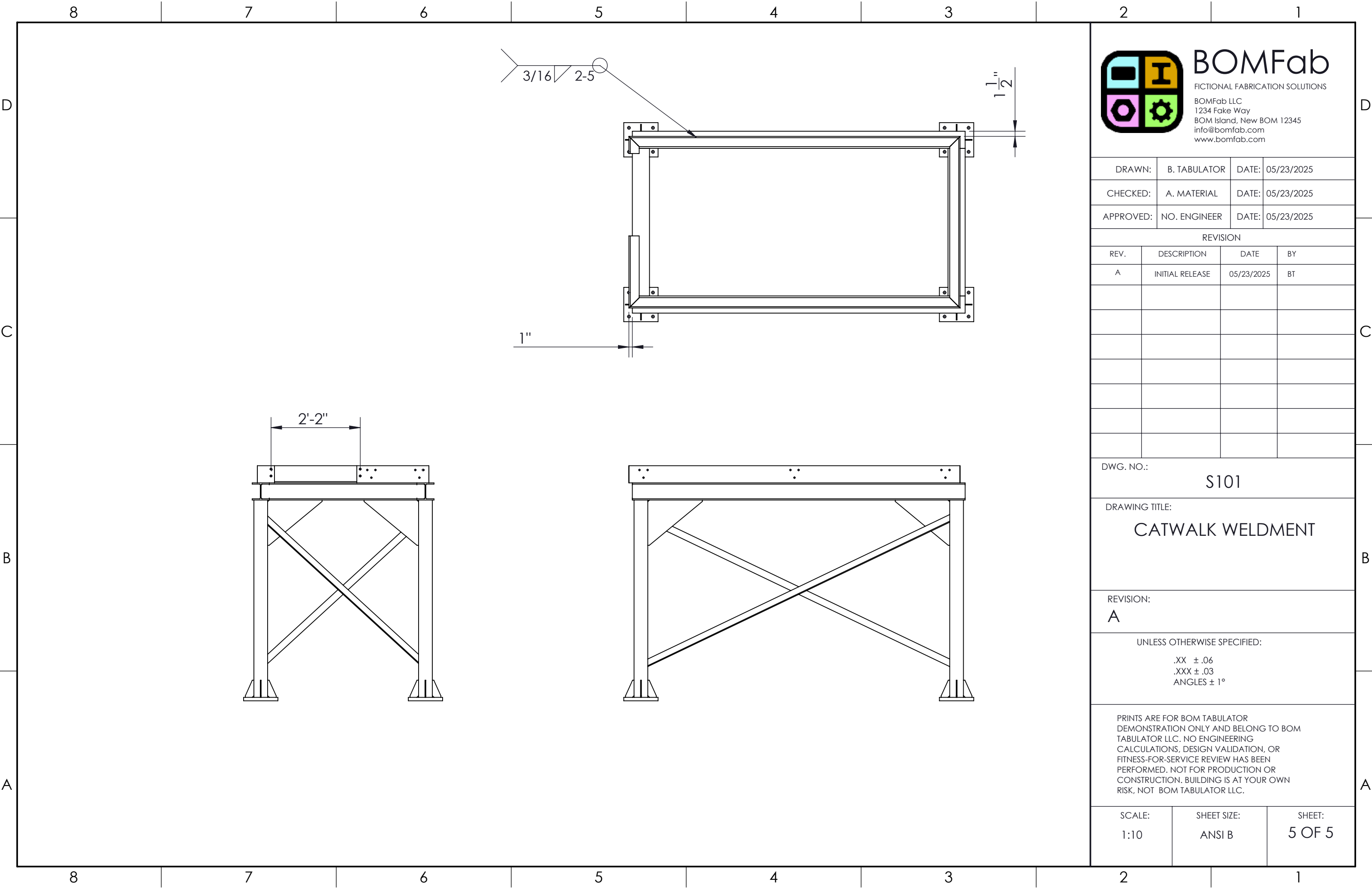
DRAWING TITLE:
CATWALK WELDMENT

REVISION:
A

UNLESS OTHERWISE SPECIFIED:
.XX ± .06
.XXX ± .03
ANGLES ± 1°

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SCALE:	SHEET SIZE:	SHEET:
1:10	ANSI B	4 OF 5



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CHECKED:	A. MATERIAL	DATE:	05/23/2025
APPROVED:	NO. ENGINEER	DATE:	05/23/2025

REVISION			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	05/23/2025	BT

DWG. NO.:	S101
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DRAWING TITLE:	CATWALK WELDMENT
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REVISION:	A
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UNLESS OTHERWISE SPECIFIED:
.XX ± .06
.XXX ± .03
ANGLES ± 1°

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SCALE:	SHEET SIZE:	SHEET:
1:10	ANSI B	5 OF 5